



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc., has assessed the Laboratory of:

***Accurate Calibration, Inc.
54434 Shady Lane
Shelby Township, MI 48315***

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2005

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated January 2009):

***CNC and CMM Calibration
(As detailed in the supplement)***

Such testing and/or calibration services shall only be offered at or from the address given above. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

The validity of this certificate is mandated through ongoing surveillance.

Tracy Szerszen
President/Operations Manager

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
26555 Evergreen, Suite 1325
Southfield, Michigan 48076

Initial Accreditation Date:
February 12, 2005

Issue Date:
February 27, 2009

Revision Date:
January 08, 2010

Expiration Date:
February 26, 2011

Accreditation No.:
59311

Certificate No.:
L09-12-R1

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Certificate of Accreditation: Supplement

Accurate Calibration, Inc.
54434 Shady Lane
Shelby Township, MI 48315

Accreditation is granted to this facility to perform the following calibrations:

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	REMARKS
CNC	2 540 mm (100 in)	4.6 μ m (180 μ in)	Hamar Laser Model I-723
CMM	2 540 mm (100 in)	4.6 μ m (180 μ in)	Renishaw Laser ML-10, EC-10

1. Remarks: This column shall include pertinent information about the calibration of the Measured Instrument or parameter. The information should include the type of standards used and any pertinent information about the measurement method. This column is not to be used for commercial advertisement of laboratory services.