



# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

## *Certificate of Accreditation*

*Perry Johnson Laboratory Accreditation, Inc., has assessed the Laboratory of:*

**CMM Calibration and Services  
228 Energy Avenue  
Rockford, IL 61109**

*(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:*

**ISO/IEC 17025: 2005**

*This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated January 2009):*

**Calibration of CMM, Optical/Vision Comparators, Surface Plates,  
Hard Gauging and Hardness Testers with CMM Dimensional Verification/Inspection  
(As detailed in the supplement)**

*Such testing and/or calibration services shall only be offered at or from the address given above. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.*

For PJLA:

*The validity of this certificate is mandated through ongoing surveillance.*

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Tracy Szerszen  
President/Operations Manager

Perry Johnson Laboratory  
Accreditation, Inc. (PJLA)  
26555 Evergreen, Suite 1325  
Southfield, Michigan 48076

*Initial Accreditation Date:*  
October 27, 2002

*Issue Date:*  
March 31, 2009

*Revision Date:*  
September 24, 2009

*Expiration Date:*  
March 30, 2011

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59085

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*Page No.*  
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# Certificate of Accreditation: Supplement

**CMM Calibration and Services**  
 228 Energy Avenue  
 Rockford, IL 61109-2615

*Accreditation is granted to this facility to perform the following calibrations:*

## Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
CNC Linear Displacement Accuracy	X: 0 m to 80 m Y: 0 m to 80 m Z: 0 m to 80 m	(1 + 1.9L) $\mu\text{m}$	
1, 2, 3 Blocks	2.54 cm to 7.62 cm (1 in to 3 in)	(1.016 + 0.002 7) $\mu\text{m}$ [(40 + 2.7L) $\mu\text{in}$ ]	
Angle Gage Blocks	0° to 45°	3"	
Auto Collimator	0' to 10'	0.35"	
Bench Micrometer	0 cm to 5.08 cm (0 in to 2 in)	(1.016 + 0.002 7 L) $\mu\text{m}$ [(50 + 27L) $\mu\text{in}$ ]	
Calipers	0 cm to 182.88 cm (0 in to 72 in)	(10.1 + 3.0E-2L) $\mu\text{m}$ [397.8 + 30.2L] $\mu\text{in}$	
Caliper Checker	0 cm to 182.88 cm (0 in to 72 in)	(0.4 + 6E-3L) $\mu\text{m}$ [(14 + 6L) $\mu\text{in}$ ]	
Dial Bore Gage	2.54 cm to 25.4 cm (1 in to 10 in)	(2.4 + 5E-3L) $\mu\text{m}$ [(103 + 35L) $\mu\text{in}$ ]	
Dial Indicator Calibrator	0 cm to 2.54 cm (0 in to 1 in)	(.5 + 2E-3L) $\mu\text{m}$ [(40 + 2L) $\mu\text{in}$ ]	
Dial/Test Elect Indicators	0 cm to 10.16cm (0 in to 4 in)	(1.47E+1) $\mu\text{m}$ [(5.79E+2) $\mu\text{in}$ ]	
Dial Sink/Counterbore Gage	0 cm to 2.54 cm (0 in to 1 in)	4.45 $\mu\text{m}$ (175 $\mu\text{in}$ )	
Gage Ball	0.13 cm to 2.54 cm	0.3 $\mu\text{m}$	
Gage Blocks, Steel Gage Blocks, TC/CC/Ceramic	0.025 cm to 10.16 cm (0.01 in to 4 in)	(0.11 + 0.001L) $\mu\text{m}$ [(4.4 + 1L) $\mu\text{in}$ ]	
	12.7 cm to 25.4 cm (5 in to 10 in)	(.23 + .005L) $\mu\text{m}$ [(9.0 + 5L) $\mu\text{in}$ ]	
	30.48 cm to 50.8 cm (12 in to 20 in)	(.43 + .005L) $\mu\text{m}$ [(17.0 + 5L) $\mu\text{in}$ ]	
Height Gage 4 in or less	0.001 in	(5.78E+2 + 2.20E-1L) $\mu\text{in}$	
Height Gage 4 in to 24 in	0.001 in	(5.74E+2 + 1.11L) $\mu\text{in}$	
Height Master	0 cm to 121.92 cm (0 in to 48 in)	(1 + 5E-3L) $\mu\text{m}$ [(36 + 5L) $\mu\text{in}$ ]	



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Indicator (up to 1.0 in travel)	0.001 in	(5.79E+2) $\mu$ in	
	0.000 1 in	(6.93E+1) $\mu$ in	
Intramic/Bore Mic	0.51 cm to 15.24 cm (0.2 in to 6 in)	(2.4 + 5E-3L) $\mu$ m [(95 + 5L) $\mu$ in]	
Inside Micrometer	8.0 in to 60.0 in	(0.79 + 8.61 X 10 <sup>-3</sup> L) $\mu$ m (31.16 + 8.61L $\mu$ in)	Grade AS1 Long gage Blocks
Kalmaster	0 cm to 45.72 cm (0 in to 18 in)	(42 +7L) $\mu$ m	
Length Standards	0 cm to 152.4 cm (0 in to 60 in)	0.84 + 2.2E-3L) $\mu$ m (33 + 2.2 L) $\mu$ in	
Levels	Up to 35.6 cm (Up to 14 in)	3.64 $\mu$ m (143 $\mu$ in)	
Micrometer, OD			
0.001 in Resolution	0.0 in to 4.0 in	(5.78E2 +2.2E-1L) $\mu$ in	
0.0001 in Resolution	0.0 in to 4.0 in	(5.75E1 + 1.68L) $\mu$ in	
Micrometer, OD			
0.001 in Resolution	4.0 in to 24.0 in	(5.74E2 +9.7E-1L) $\mu$ in	
0.0001 in Resolution	4.0 in to 24.0 in	(5.35E1 + 5.27L) $\mu$ in	
Micrometer Head	0 cm to 5.08 cm (0 in to 2 in)	(0.5 + 2E-3L) $\mu$ m [(20 + 2L) $\mu$ in]	
Mic Master, OD	0cm to 0.305 cm (0 in to 12 in)	(1.65E-1 + 1.08 E-2L) $\mu$ m [(6.51 + 1.08 E+1L) $\mu$ in]	
Parallels	0 cm to 1.22 cm (0 in to 48 in)	[(0.89 + 0.16(L/0.012))] $\mu$ m {[35 + 6(L/12)] $\mu$ in}	
Pitch Gage	1 TPI to 100 TPI	(2.54 + 0.010D) $\mu$ m [(100 + 10D) $\mu$ in]	
Plain Taper Plug	0 cm to 25.4 cm (0 in to 10 in)	7.62 $\mu$ m (300 $\mu$ in)	
Plain Plug Gages	0.05 in to 14.0 in	(18.47 + 5.58L) $\mu$ in	Grade 2 Gage Blocks and Super Micrometer
Plain Ring Gages	0.25 in to 10.0 in	(4.5 + 2.1L) $\mu$ in	Calibration Grade K Croblox Class XXX Cylindrical Rings Labmaster Model U3062070



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Radius Gages	Up to 2.54 cm (Up to 1 in)	18.034 $\mu\text{m}$ (710 $\mu\text{in}$ )	
Repeat-o-Meter	0 cm to 0.026 cm (0 in to 0.01 in)	0.57 $\mu\text{m}$ (22.3 $\mu\text{in}$ )	
Sine Bar/Plate	2.0 in to 10 in	0.00023 in/in	
Squares	0 cm to 2.54 cm (1 in to 12 in)	2.80 $\mu\text{m}$ (110 $\mu\text{in}$ )	
	30.48 cm to 60.96 cm (12 in to 24 in)	2.80 $\mu\text{m}$ (110 $\mu\text{in}$ )	
Steel Rule	0 cm to 243.84 cm (0 in to 96 in)	(148 + 0.15E-3L) $\mu\text{m}$ [(5.8E3 + 0.15L) $\mu\text{in}$ ]	
Straight Edge	0 cm to 152.4 cm (0 in to 60 in)	(1.1 + 1.1E-2L) $\mu\text{m}$ [(43.5 + 10.8L) $\mu\text{in}$ ]	
Thickness/Feeler/Pin Gages	0.002 6 cm to 2.54 cm (0.001 in to 1 in)	(1.6 + 0.028D) $\mu\text{m}$ [(62 + 28D) $\mu\text{in}$ ]	
Thread Measuring Wires	0 cm to 0.64 cm (0 in to 0.250 in)	(0.49 + 0.008D) $\mu\text{m}$ [(19 + 8D) $\mu\text{in}$ ]	
Thread Plug Gages Pitch Diameter	1-12 to 6.248-16	(85.82 + 7.42L) $\mu\text{in}$	
Thread Ring Gages	0-80 to 1.5-6	17 $\mu\text{m}$ (664 $\mu\text{in}$ )	Comparison to Master Plugs
V Blocks	0 cm to 30.48 cm (0 in to 12 in)	(1.2 + 0.006L) $\mu\text{m}$ [(46 + 6L) $\mu\text{in}$ ]	
CMM Calibration and Inspection Volumetric Performance	1 000 mm	3.8 $\mu\text{m}$	
Force Gage	10 lb to 100 lb	(1.70E-1 + 2.00E-3 F)lb	
Optical Comparators Linear	0 in to 12 in	250 $\mu\text{in}$	
Optical Comparators Angular	0° to 360°	0.10 °	
Optical Comparators Magnification	10x	0.04L	
	20x	0.025L	
	50x	0.015L	



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Granite Surface Plates Flatness	Up to 0.91 m Diagonal (Up to 36 in Diagonal)	1.12 $\mu$ m	
	0.91 m to 1.37 m Diagonal (36 in to 54 in Diagonal)	1.38 $\mu$ m	

## Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
AC Volts-Source 1.0mV to 32.999mV	10 Hz to 45 Hz	0.08 % + 6 $\mu$ V	Fluke 5520A/SC600
	45 Hz to 10 kHz	0.015 % + 6 $\mu$ V	
	10 kHz to 20 kHz	0.020 % + 6 $\mu$ V	
	20 kHz to 50 kHz	0.10 % + 6 $\mu$ V	
	50 kHz to 100 kHz	0.35 % + 12 $\mu$ V	
	100 kHz to 500 kHz	0.8 % + 50 $\mu$ V	
AC Volts- Source 33 mV to 329.999 mV	10 Hz to 45 Hz	0.03 % + 8 $\mu$ V	
	45 Hz to 10 kHz	0.0145 % + 8 $\mu$ V	
	10 kHz to 20 kHz	0.016 % + 8 $\mu$ V	
	20 kHz to 50 kHz	0.035 % + 8 $\mu$ V	
	50 kHz to 100 kHz	0.08 % + 32 $\mu$ V	
	100 kHz to 500 kHz	0.2 % + 70 $\mu$ V	
AC Volts- Source .33 V to 3.299 V	10 Hz to 45 Hz	0.03 % + 50 $\mu$ V	
	45 Hz to 10 kHz	0.015 % + 60 $\mu$ V	
	10 kHz to 20 kHz	0.019 % + 60 $\mu$ V	
	20 kHz to 50 kHz	0.03 % + 50 $\mu$ V	
	50 kHz to 100 kHz	0.07 % + 125 $\mu$ V	
	100 kHz to 500 kHz	0.24 % + 600 $\mu$ V	
AC Volts-Source 3.30 V to 32.999 V	10 Hz to 45 Hz	0.03 % + 650 $\mu$ V	
	45 Hz to 10 kHz	0.015 % + 600 $\mu$ V	
	10 kHz to 20 kHz	0.024 % + 600 $\mu$ V	
	20 kHz to 50 kHz	0.035 % + 600 $\mu$ V	
	50 kHz to 100 kHz	0.090 % + 1600 $\mu$ V	



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AC Volts- Source 33 V to 329.999 V	45 Hz to 1 kHz	0.019 % + 2 000 $\mu$ V	Fluke 5520A/SC600
	1 kHz to 10 kHz	0.02 % + 6 000 $\mu$ V	
	10 kHz to 20 kHz	0.025 % + 6 000 $\mu$ V	
	20 kHz to 50 kHz	0.03 % + 6 000 $\mu$ V	
	50 kHz to 100 kHz	0.20% + 50 000 $\mu$ V	
AC Volts - Source 300 V to 1020 V	45 Hz to 1 kHz	0.03 % + 10 000 $\mu$ V	
	1 kHz to 5 kHz	0.025 % + 10 000 $\mu$ V	
	5 kHz to 10 kHz	0.03 % + 10 000 $\mu$ V	
AC Volts – Source 10 mV to 329.999 mV	10 Hz to 20 Hz	0.2% + 370 $\mu$ V	
	20 Hz to 45 Hz	0.1% + 370 $\mu$ V	
	45 Hz to 1 kHz	0.1% + 370 $\mu$ V	
	1 kHz to 5 kHz	0.2 % + 450 $\mu$ V	
	5 kHz to 10 kHz	0.4 % + 450 $\mu$ V	
	10 kHz to 30 kHz	5.0 % + 900 $\mu$ V	
AC Volts- Source 10 mV to 329.999 mV	10 Hz to 20 Hz	0.2 % + 450 $\mu$ V	
	20 Hz to 45 Hz	0.1 % + 450 $\mu$ V	
	45 Hz to 1 kHz	0.09 % + 450 $\mu$ V	
	1 kHz to 5 kHz	0.2 % + 1 400 $\mu$ V	
	5 kHz to 10 kHz	0.4 % + 1 400 $\mu$ V	
	10 kHz to 30 kHz	5.0 % + 2 800 $\mu$ V	
AC Volts- Source 3.3 V to 5 V	10 Hz to 20 Hz	0.2 % + 450 $\mu$ V	
	20 Hz to 45 Hz	0.1 % + 450 $\mu$ V	
	45 Hz to 1 kHz	0.09 % + 450 $\mu$ V	
	1 kHz to 5 kHz	0.2 % + 1 400 $\mu$ V	
	5 kHz to 10 kHz	0.4 % + 1 400 $\mu$ V	
AC Current- Source 29.00 $\mu$ A to 329.99 $\mu$ A	10 Hz to 20 Hz	0.2 % + 0.1 $\mu$ A	
	20 Hz to 45 Hz	0.15 % + 0.1 $\mu$ A	
	45 Hz to 1 kHz	0.125 % + 0.1 $\mu$ A	
	1 kHz to 5 kHz	0.3 % + 0.15 $\mu$ A	
	5 kHz to 10 kHz	0.8 % + 0.2 $\mu$ A	
	10 kHz to 30 kHz	1.6 % + 0.4 $\mu$ A	



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AC Current - Source 0.33 A to 3.299 A	10 Hz to 20 Hz	0.2 % + 0.15 $\mu$ A	Fluke 5520A/SC600
	20 Hz to 45 Hz	0.125 % + 0.15 $\mu$ A	
	45 Hz to 1 kHz	0.1 % + 0.15 $\mu$ A	
	1 kHz to 5 kHz	0.2 % + 0.2 $\mu$ A	
	5 kHz to 10 kHz	0.5 % + 0.3 $\mu$ A	
	10 kHz to 30 kHz	1.0 % + 0.6 $\mu$ A	
AC Current - Source 3.3 mA to 32.999 mA	10 Hz to 20 Hz	0.18 % + 2 $\mu$ A	
	20 Hz to 45 Hz	0.09 % + 2 $\mu$ A	
	45 Hz to 1 kHz	0.04 % + 2 $\mu$ A	
	1 kHz to 5 kHz	0.08 % + 2 $\mu$ A	
	5 kHz to 10 kHz	0.2 % + 3 $\mu$ A	
	10 kHz to 30 kHz	0.4 % + 4 $\mu$ A	
AC Current - Source 33 mA to 329.999 mA	10 Hz to 20 Hz	0.18 % + 20 $\mu$ A	
	20 Hz to 45 Hz	0.09 % + 20 $\mu$ A	
	45 Hz to 1 kHz	0.04 % + 20 $\mu$ A	
	1 kHz to 5 kHz	0.10 % + 50 $\mu$ A	
	5 kHz to 10 kHz	0.2 % + 100 $\mu$ A	
	10 kHz to 30 kHz	0.4 % + 200 $\mu$ A	
AC Current- Source 0.33 A to 1.099 99 A	10 Hz to 45 Hz	0.18 % + 100 $\mu$ A	
	45 Hz to 1 kHz	0.05 % + 100 $\mu$ A	
	1 kHz to 5 kHz	0.6 % + 1 000 $\mu$ A	
	5 kHz to 10 kHz	2.5% 5 000 $\mu$ A	
AC Current- Source 1.1 A to 2.999 99 A	10 Hz to 45 Hz	0.18 % + 100 $\mu$ A	
	45 Hz to 1 kHz	0.06 % + 100 $\mu$ A	
	1 kHz to 5 kHz	0.6 % + 1 000 $\mu$ A	
	5 kHz to 10 kHz	2.5 % + 5 000 $\mu$ A	
AC Current- Source 3 A to 10.999 A	45 Hz to 100 Hz	0.06 % + 2 000 $\mu$ A	
	100 Hz to 1 kHz	0.10 % + 2 000 $\mu$ A	
	1 kHz to 5 kHz	3.0 % + 2 000 $\mu$ A	
AC Current- Source 11 A to 20.5 A	45 Hz to 100 Hz	0.12 % + 5 000 $\mu$ A	
	100 Hz to 1 kHz	0.15 % + 5 000 $\mu$ A	
	1 kHz to 5 kHz	3.0 % + 5 000 $\mu$ A	



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AC Current- Source 29.00 $\mu$ A to 329.99 $\mu$ A	10 Hz to 100 Hz	0.25 % + 0.2 $\mu$ A	Fluke 5520A/SC600
	100 Hz to 1 kHz	0.6 % + 0.5 $\mu$ A	
AC Current- Source 0.33 mA to 3.299 9 mA	10 Hz to 100 Hz	0.25 % + 0.3 $\mu$ A	
	100 Hz to 1 kHz	0.6 % + 0.8 $\mu$ A	
	500 Hz to 1 kHz	Output	
AC Current- Source 33 mA to 329.99 mA	10 Hz to 100 Hz	0.08 % + 40 $\mu$ A	
	100 Hz to 1 kHz	0.2 % + 100 $\mu$ A	
AC Current- Source 33 mA to 329.99 mA	10 Hz to 100 Hz	0.12 % + 200 $\mu$ A	
	100 Hz to 440 Hz	0.3 % + 1 000 $\mu$ A	
AC Current- Source 3 A to 20.5 A	10 Hz to 100 Hz	0.12 % + 2 000 $\mu$ A	
	100 Hz to 1 Kz	1.0 % + 5 000 $\mu$ A	
DC Volts- Source Fluke 5520A/SC600	0 mV to 329.999 9 mV	0.002 % + 1 $\mu$ V	
	0 V to 3.299 99 V	0.0011 % + 2 $\mu$ V	
	0 V to 32.99 99 V	0.0012 % + 20 $\mu$ V	
	30 V to 329.999 9 V	0.0018 % + 150 $\mu$ V	
	100 V to 1.020 V	0.0018 % + 1 500 $\mu$ V	
DC Current -Source Fluke 5520A/SC600	0 $\mu$ A to 329.999 $\mu$ A	0.0150 % + 0.002 $\mu$ A	Fluke 5520A/SC600
	0 mA to 32.999 9 $\mu$ A	0.01 % + 0.005 $\mu$ A	
	0 mA to to 329.999 mA	0.01 % + 0.025 $\mu$ A	
	0 mA to 329.999 mA	0.01 % + 2.5 $\mu$ A	
	0 A to 1.099 99 A	0.02 % + 40 $\mu$ A	
	1.1 A to 2.999 99 A	0.0380% + 40 $\mu$ A	
	0 A to 10.999 99 A	0.05 % + 500 $\mu$ A	
	11A to 20.5 A	0.10 % + 750 $\mu$ A	



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Capacitance –Source	0.19 nF to 0.399 9 nF	0.5 % + 0.01 nF	Fluke 5520A/SC600
	0.4 nF to 1.099 9 nF	0.5 % + 0.01 nF	
	1.1 nF to 3.299 9 nF	0.5 % + 0.01 nF	
	3.3 nF to 10.999 nF	0.25 % + 0.01 nF	
	11 nF to 32.999 nF	0.25 % + 0.1 nF	
	33 nF to 109.99 nF	0.25 % + 0.1 nF	
	110 nF to 329.99 nF	0.25 % + 0.3 nF	
	0.33 $\mu$ F to 1.09 999 $\mu$ F	0.25 % + 1 nF	
	1.1 $\mu$ F to 3.299 99 $\mu$ F	0.25 % + 3 nF	
	3.3 $\mu$ F to 10.999 9 $\mu$ F	0.25 % + 10 nF	
	11 $\mu$ F to 32.999 9 $\mu$ F	0.40 % + 30 nF	
	33 $\mu$ F to 109.999 $\mu$ F	0.45 % + 100 nF	
Oscilloscopes- DC Voltage (50 $\Omega$ )	1 mV to 6.6 V	2.9mV/V + 40 $\mu$ V	Fluke 5520A/SC600
Oscilloscopes – DC Voltage (1 M $\Omega$ )	1 mV to 130 V	544 $\mu$ V/V + 40 $\mu$ V	
Oscilloscopes – AC Voltage ( 50 $\Omega$ )	1 mV to 6.6 V	2.9mV/V + 40 $\mu$ V	
Oscilloscopes – AC Voltage (1 M $\Omega$ )	1 mV to 130 V	1.1 $\mu$ V/V + 40 $\mu$ V	
Oscilloscopes- Wave Gen. (50 $\Omega$ )	0.001 8 Vp-p to 2.5 Vp-p	34.6 mV/V + 100 $\mu$ V	
Oscilloscopes- Wave Gen. (1 M $\Omega$ )	0.001 8 Vp-p to 55 Vp-p	34.6 mV/V + 100 $\mu$ V	
Oscilloscopes- Input Impedance Measure	50 $\Omega$ to 60 $\Omega$ 0.5 M $\Omega$ to 1 M $\Omega$	1.2 m $\Omega$ / $\Omega$	
Oscilloscopes- Leveled Sinewave 50 kHz to 11.1 GHz	5 mV to 5.5 V	50.7 mV/V + 100 $\mu$ V	



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Capacitance –Source	110 $\mu$ F to 329.999 $\mu$ F	0.45 % + 300 nF	Fluke 5520A/SC600
	0.33 $\mu$ F to 1.099 99 mF	0.45 % + 1 $\mu$ F	
	1.1 mF to 3.299 9 mF	0.45 % + 3 $\mu$ F	
	3.3 mF to 10.999 9 mF	0.45 % + 10 $\mu$ F	
	11 mF to 110 mF	0.75 % + 30 $\mu$ F	
	33 mF to 100 mF	1.1 % + 100 $\mu$ F	
Thermocouple Simulation Type E	-250 $^{\circ}$ C to -100 $^{\circ}$ C	0.50 $^{\circ}$ C	
	-100 $^{\circ}$ C to -25 $^{\circ}$ C	0.16 $^{\circ}$ C	
	-25 $^{\circ}$ C to 350 $^{\circ}$ C	0.14 $^{\circ}$ C	
	350 $^{\circ}$ C to 650 $^{\circ}$ C	0.16 $^{\circ}$ C	
	650 $^{\circ}$ C to 1 000 $^{\circ}$ C	0.21 $^{\circ}$ C	
Thermocouple Simulation Type J	-210 $^{\circ}$ C to -100 $^{\circ}$ C	0.27 $^{\circ}$ C	
	-100 $^{\circ}$ C to -30 $^{\circ}$ C	0.16 $^{\circ}$ C	
	-30 $^{\circ}$ C to 150 $^{\circ}$ C	0.14 $^{\circ}$ C	
	150 $^{\circ}$ C to 760 $^{\circ}$ C	0.17 $^{\circ}$ C	
	760 $^{\circ}$ C to 1 200 $^{\circ}$ C	0.23 $^{\circ}$ C	
Thermocouple Simulation Type K	-200 $^{\circ}$ C to -100 $^{\circ}$ C	0.33 $^{\circ}$ C	
	-100 $^{\circ}$ C to -25 $^{\circ}$ C	0.18 $^{\circ}$ C	
	-25 $^{\circ}$ C to 120 $^{\circ}$ C	0.16 $^{\circ}$ C	
	120 $^{\circ}$ C to 1 000 $^{\circ}$ C	0.26 $^{\circ}$ C	
	1 000 $^{\circ}$ C to 1 372 $^{\circ}$ C	0.40 $^{\circ}$ C	
Thermocouple Simulation Type R	0 $^{\circ}$ C to 250 $^{\circ}$ C	0.57 $^{\circ}$ C	
	250 $^{\circ}$ C to 400 $^{\circ}$ C	0.35 $^{\circ}$ C	
	400 $^{\circ}$ C to 1 000 $^{\circ}$ C	0.33 $^{\circ}$ C	
	1 000 $^{\circ}$ C to 1 767 $^{\circ}$ C	0.40 $^{\circ}$ C	
Thermocouple Simulation Type S	0 $^{\circ}$ C to 250 $^{\circ}$ C	0.47 $^{\circ}$ C	
	250 $^{\circ}$ C to 1 000 $^{\circ}$ C	0.36 $^{\circ}$ C	
	1 000 $^{\circ}$ C to 1 400 $^{\circ}$ C	0.37 $^{\circ}$ C	
	1 400 $^{\circ}$ C to 1 767 $^{\circ}$ C	0.46 $^{\circ}$ C	
Thermocouple Simulation Type T	-250 $^{\circ}$ C to -150 $^{\circ}$ C	0.63 $^{\circ}$ C	
	-150 $^{\circ}$ C to 0 $^{\circ}$ C	0.24 $^{\circ}$ C	
	0 $^{\circ}$ C to 120 $^{\circ}$ C	0.16 $^{\circ}$ C	
	120 $^{\circ}$ C to 400 $^{\circ}$ C	0.14 $^{\circ}$ C	
Thermocouple Simulation Type B	600 $^{\circ}$ C to 800 $^{\circ}$ C	0.44 $^{\circ}$ C	
	800 $^{\circ}$ C to 1 000 $^{\circ}$ C	0.34 $^{\circ}$ C	
	1 000 $^{\circ}$ C to 1 550 $^{\circ}$ C	0.30 $^{\circ}$ C	
	1 550 $^{\circ}$ C to 1 820 $^{\circ}$ C	0.33 $^{\circ}$ C	



# Certificate of Accreditation: Supplement

**CMM Calibration and Services**  
 228 Energy Avenue  
 Rockford, IL 61109-2615

*Accreditation is granted to this facility to perform the following calibrations:*

### Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
Thermocouple Simulation Type C	0 °C to 150 °C	0.30 °C	Fluke 5520A/SC600
	150 °C to 650 °C	0.26 °C	
	650 °C to 1 000 °C	0.31 °C	
	1 000 °C to 1 800 °C	0.50 °C	
	1 800 °C to 2 316 °C	0.84 °C	
Thermocouple Simulation Type L	-200 °C to -100 °C	0.37 °C	
	-100 °C to 800 °C	0.26 °C	
	800 °C to 900 °C	0.17 °C	
Thermocouple Simulation Type N	-200 °C to -100 °C	0.40 °C	
	-100 °C to -25 °C	0.22 °C	
	-25 °C to 120 °C	0.19 °C	
	120 °C to 410 °C	0.18 °C	
	410 °C to 1 300 °C	0.27 °C	

### Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
Norbar Torque	9.49 Nm to 338.95 Nm (7 lbf-ft to 250 lbf-ft)	1.1 Nm (0.81 lbf-ft)	
Pressure Gage	20 psi to 2 000 psi	(2.58E-1 +5.11E-4 F) psi	
Indirect Verification of Rockwell Hardness Testers HRA	Low	1.3 HRA	ASTM E 18-08a and calibrated Rockwell Hardness Test Blocks
	Middle	1.3 HRA	
	High	1.3 HRA	
Indirect Verification of Rockwell Hardness Testers HRBW	Low	1.5 HRBW	
	Middle	1.5 HRBW	
	High	1.4 HRBW	
Indirect Verification of Rockwell Hardness Testers HRC	Low	1.3 HRC	
	Middle	1.3 HRC	
	High	0.78 HRC	
Indirect Verification of Rockwell Hardness Testers HR15N	Low	1.4 HR15N	
	Middle	1.4 HR15N	
	High	1.1 HR15N	



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## Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
Indirect Verification of Rockwell Hardness Testers HR30N	Low	1.4 HR30N	ASTM E 18-08a and calibrated Rockwell Hardness Test Blocks
	Middle	1.4 HR30N	
	High	1.1 HR30N	
Indirect Verification of Rockwell Hardness Testers HR45N	Low	1.5 HR45N	
	Middle	1.5 HR45N	
	High	1.1 HR45N	
Indirect Verification of Rockwell Hardness Testers HR30TW	Low	1.5 HR30TW	
	Middle	1.5 HR30TW	
	High	1.4 HR30TW	

## Mass, Force, and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
Tension/Compression	25 lb to 2 000 lb	(1.70-1 + 2.00-3 F) lb	
Weight Scale	1 g to 100 g	(1.13-2 + 5.1-4 wt) g	
	2.5 lb to 110 lb	(4.55-2 + 4.55-3 wt) g	

## Time & Frequency

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	REMARKS
Oscilloscopes- Leveled Sinewave 50 kHz to 11.1 GHz	5 mV to 5.5 V	50.7 mV/V + 100 $\mu$ V	Fluke 5520A/SC600
Oscilloscopes- Time Markers	1 ns to 5 s	6.4 $\mu$ s/s	
Oscilloscopes- Pulse Generator Width	4 ns to 45 ns	57.8 ms/s + 500 ps	
	45 ns to 500 ns	57.8 ms/s + 4 ns	
Oscilloscopes- Pulse Generator Period	200 ms to 20 ms	57.8 ms/s + 200 ns	

1. Remarks: This column shall include pertinent information about the calibration of the Measured Instrument or parameter. The information should include the type of standards used and any pertinent information about the measurement method. This column is not to be used for commercial advertisement of laboratory services
2. The Term "L" represents length in inches or millimeters as appropriate to the uncertainty statement.
3. The Term "D" represents diameter.